

Hot-rolled products (JIS G 4304)

(1) Thickness

(Unit: mm)

Thickness	Width	Thickness tolerances		
		Up to 1000	1000 and over, up to 1250	1250 and over, up to 1600
2.50 and over, up to 3.15		±0.30	±0.35	±0.40
3.15 and over, up to 4.00		±0.35	±0.40	±0.45
4.00 and over, up to 5.00		±0.40	±0.45	±0.50
5.00 and over, up to 6.00		±0.50	±0.55	±0.60
6.00 and over, up to 8.00		±0.60	±0.65	±0.70
8.00 and over, up to and incl. 9.00		±0.65	±0.65	±0.65

(2) Width (cut edge, machine cutting)

(Unit: mm)

Plates

Thickness	Length	Up to and incl. 3500	Over 3500, up to and incl. 6000	Over 6000
	Up to 9.0		+5 0	+15 0

Band

(Unit: mm)

Thickness	Width	Thickness tolerances					
		Up to 100	100 and over, up to 160	160 and over, up to 250	250 and over, up to 400	630 and over, up to 1000	1000 and over
Up to 6.0		+5 0	+5 0	+5 0	+10 0	+10 0	+10 0
6.0 and over, up to and incl. 9.0		+10 0	+10 0	+10 0	+10 0	+10 0	+15 0

(3) Plate length (machine cutting)

(Unit: mm)

Thickness	Length	Up to and incl. 3500	Over 3500, up to and incl. 6000	Over 6000
	Up to and incl. 9.0		+5 0	+15 0

(4) Degree of flatness

(Unit: mm)

Width	Length	Maximum degree of flatness	
		Maximum degree of flatness	Maximum degree of flatness (symbol: EF)
Up to and incl. 1000	Up to and incl. 2000	15	3
	Over 2000	20	6
Over 1000, up to and incl. 1580	Up to and incl. 2000	20	6
	Over 2000	20	6